

INSTALLATION INSTRUCTIONS

SHIFT SOLENOID FOR GM 4L80E

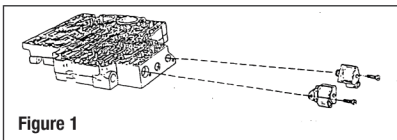
K34825U 20 to 40 Ohms



*NOTE:

There are no diodes in these Solenoids, and polarity is not important. It makes no difference which wire is attached to which side of the solenoids.

1. To Remove: Unplug the solenoids pictured in (Figure 1), and label the wire pairs. When installing the new shift solenoid in B position there will be a clearance problem with one of the reverse servo bolts (Figure 2 & 3). Remove the bolt that is located directly under the B solenoid. Replace this bolt with the torx-head bolt furnished with the solenoid.



2. To Install: The new plug design can be plugged into the existing harness plug. It will require that you plug the spade end into the harness plug as shown in Figure 4. The plug cover must then be brought up over the spade plug end and snapped onto the harness plug as shown in figure 5. The A solenoid must be placed into the A solenoid bore and the same with the B. It may be necessary to twist the bolt bracket to bolt it into the valve body.

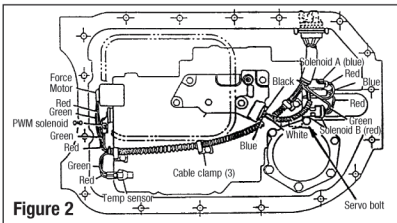


Figure 3

Note: Shift Solenoid B servo bolt must be removed and discarded. Replace with torx-head bolt.

